

ATTN: JOE GALBRAITH

REACTIVE WASTE REPORT

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MAR 0 4 1986

PRMT SECTION



Saint Louis, Missouri 63166

28 February 1986

Mr. Joe Galbraith, Environmental Engineer Environmental Protection Agency, Region VII Waste Management Section 726 Minnesota Avenue Kansas City, KS 66101

Subject:

Submittal of Reactive Waste (Explosive) Thermal Treatment Report

References:

- United States Environmental Protection Agency, Region VII Permit Number MOP000000204, dtd 23 August 1985
- Teleconference dtd 20 December 1985 Representatives: Missouri Department of Natural Resources - J.D. Doyle; MCAIR - H.D. Rehkop. G.B. Saunders

Enclosures:

- (1) McDonnell Aircraft Company - Summary of Reactive Waste (Explosive) Thermal Treatment
- (2) GSX Services, Inc's Soil and Air Sample Report
- (3) McDonnell Aircraft Company Gases Produced as a Result of Reactive Waste (Explosive) Thermal Treatment

Dear Mr. Galbraith:

In compliance with References (a) and (b), Enclosures (1), (2), and (3) are respectively submitted.

If after your review should additional data be required, please advise.

R.H. Kaatman, Supervisor

Environmental Compliance

Sta (314) 232-3319

Concur: H.D. Rehkop, Branch Manager Hazardous Materials Control

Sta (314) 234-7716

RHK:tb

EC: Tom Pauling, Mo DNR Glen Estes, NAVPRO - STL

J.G. Smith, GSX Services, Inc.

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PRMT SECTION



SUMMARY OF REACTIVE WASTE (EXPLOSIVES) THERMAL TREATMENT ACTIVITIES

Jul 80 - 13 Dec 85 McDonnell Aircraft Company (MCAIR) accumulates GFAE and CFE Reactive Waste (Explosive) due to the fact that no legal OFF-SITE Disposal Facility can be located for the disposal of material. The explosive waste as it accumulated was pack-aged in accordance with Department of Transportation Regula-

tions - Code of Federal Regulations (CFR) Titles 40 and 49. These packages were then placed in MCAIR's state permitted

Reactive Waste Storage Facility, Building 10.

Dec 83 - 02 Jan 86 GSX Services, Inc., (GSX) Reidsville, NC a disposal contractor of Reactive Waste was issued a Purchase Order by MCAIR for the thermal treatment of Reactive Waste.

Apr 85 - 09 Jan 86 MCAIR pursued and obtained the appropriate emergency directive permits for thermal treatment of the waste from the United States Environmental Protection Agency Region VII Kansas City, KS and the Missouri Department of Natural Resources (Mo DNR). Two (2) permits were required from the Mo DNR, a Burn and a Transportation/Temporary Storage/Treatment Permit.

In accordance with the federal and state emergency directive permits the following activities were performed prior to movement of materials to the treatment site - Bigspring Quarry in Bigspring, Mo.

- o 16 Dec 85 GSX personnel with disposal equipment arrived at treatment site and prepared the quarry for the thermal treatment effort.
- o 16 Dec 85 MCAIR notified Mo DNR St. Louis Office that movement of Reactive Waste would commence on 18 Dec 85.
- o 17 Dec 85 MCAIR provided notification of Reactive Waste movement from MCAIR Bldg 10 commencing on 18 Dec 85 to the following authorities:
 - o Mo Highway Department Troop C (Mo Highway Department Troop C provided notification to local police departments along the route, for the movement on 18 Dec 85).
 - o St. Louis County Police.
 - o Montgomery County Sheriff's Department.
 - o Hermann, Mo Fire Department.
 - o Bigspring Volunteer Fire Department.

Encl (1) to R.H. Kaatman 1tr dtd 28 Feb 86

SUMMARY OF REACTIVE WASTE (EXPLOSIVES) THERMAL TREATMENT ACTIVITIES

18 Dec 85

GSX's transportation vehicles arrived at MCAIR Bldg 10 for pick-up of Reactive Waste. Materials were loaded and ready for transportation when MCAIR received telecon from Mo DNR putting a hold order on the movement. In order to resolve the hold order of the Reactive Waste; representatives from Mo DNR, GSX and MCAIR convened at Bigspring Quarry to discuss the disposal activities with two (2) local residents. MCAIR and GSX representatives provided a briefing to the local residents about the thermal treatment project. The local residents were satisfied with the response they received and shortly after the briefing left the treatment site. The hold order, however, was still in effect because only the Director of Mo DNR could remove the hold order. The earliest the hold order could be lifted would be on the morning of 19 Dec when the Director and his staff would hold their special staff meeting.

Note: Notification was provided to the appropriate authorities that the transport of explosives was on hold with pending transport on 19 Dec 85.

19 Dec 85

MCAIR, via telecon, received verbal approval from Mo DNR to transport the Reactive Waste. Notification was provided to appropriate authorities that MCAIR had Mo DNR approval to transport the Reactive Waste. GSX's trucks were inspected, Waste Manifest signed, and vehicles were released for transport. In the afternoon of the 19th, GSX's vehicles arrived at treatment site and all of the Class A Explosives were detonated. Mo DNR notified GSX personnel that all disposal operations were on hold until additional air monitoring equipment could be implemented at the treatment site.

20 Dec 85

Mo DNR, GSX and MCAIR representatives resolved the additional air monitoring equipment problem via telecon. Shell Engineering and Associates, Inc. of Columbia, Mo were subcontracted by GSX to provide the reagents and testing equipment in order to satisfy the air monitoring requirements. Problems arose as to availability of the reagents, the earliest that Shell Engineering could possibly be at the treatment site was the 23rd or 24th of December. Due to the delay in the thermal treatment process, GSX made the decision that all thermal treatment operations be suspended for the Christmas Holidays until 30 Dec 85. GSX via agreement with MCAIR hired bonded guards to protect the explosives over the holidays. Local fire departments were notified that the thermal treatment of explosives had been suspended until 30 Dec 85.

SUMMARY OF REACTIVE WASTE (EXPLOSIVES) THERMAL TREATMENT ACTIVITIES

30 Dec 85

Hermann and Bigspring Fire Department were notified that with Mo DNR's approval the thermal treatment of Reactive Waste would commence again at 8:00a.m. At 8:30a.m. Mo DNR, GSX, Shell Engineering and MCAIR representative(s) convened at the Bigspring Quarry Treatment Site. Mo DNR representative concurred with the course of action/position of testing equipment for air monitoring samples and gave approval for the resumption of the thermal treatment of the Reactive Waste. GSX personnel resumed thermal treatment operations. Waste explosives treated on Monday included 25mm Ammunition, 20mm Ammunition, and Rocket Motors. Shell Engineering performed air monitoring sampling as required.

31 Dec 85

Treatment of Explosive Waste continued. Treated explosives included 20mm Ammunition other Class C Explosive items, and Rocket Motors. Throughout the day Shell Engineering continued to perform air monitoring sampling as required. Late in the afternoon Shell Engineering representative conferred with Mo DNR and a concensus was reached that enough air monitoring samples had been conducted and no further air samples would be required.

01 Jan 86

Thermal Treatment operations of Reactive Waste continued with the burning of 20mm Ammunition and other Class C Explosives.

02 Jan 86

The final day of treatment commenced with the disposal of Rocket Motors, 20mm Ammunition, other Class C Explosives and the Trimethylaluminum Cylinder. After thermal treatment was completed by GSX personnel, the area was policed picking up all residue materials as a result of treatment operations. Hermann/Bigspring Fire Departments and Mo DNR were notified that all thermal treatment of Reactive Waste was completed with no incidences to report. MCAIR was unsuccessful in notification to federal authorities on completion of thermal treatment as project personnel were out of the office till 06 Jan. GSX loaded up their equipment and departed for Reidsville, NC.

06 Jan 86

Notified United States Environmental Protection Agency Region VII Kansas City, KS that all thermal treatment of Reactive Waste had been completed with no incidences to report.



GSX Services, Inc.
Emergency, Remedial &
Technical Projects Group
P.O. Box 210
Reidsville, North Carolina 27320
(919) 342-6106
(919) 272-2222 (Emergency Response)

February 21, 1986

Mr. George Saunders McDonnell Aircraft Company P.O. Box 516 Saint Louis, Missouri 63166

Dear Mr. Saunders:

Enclosed please find analysis for air and soil samples collected during GSX Services, Inc's. (GSX) treatment of McDonnell Aircraft Company munitions during December 1985 and January 1986. Air samples were analyzed by Shell Engineering and soil samples by General Engineering Laboratories. The soil sample was a composite of soil from the site and the burn boxes after treatment.

If you have any questions, or if there is additional information that you require, please contact me at 919-342-6106.

Sincerely,

Jackie G. Smith

Senior Project Manager

ERT Projects Group

cc: Mark Johnson Danny Stubbs

> Encl (2) to R.H. Kaatman ltr dtd 28 Feb 86





GENERAL ENGINEERING LABORATORIES

1313 Ashley River Road Charleston, S.C. 29407 P.O. Box 30712 Charleston, S.C. 29417 Phone (803) 556-8171

Client

GSX Corporation

PO Box 210

Watlington Industrial Park Reidsville, N.C. 27320

Date

February 13, 1986

P.O. No.

Requested by

Mr. Mike Edwards

CERTIFICATE OF ANALYSIS

Laboratory Certification Number 10120

Lamolition Box

Sample Type: Solid - Level III Analysis - Demolition Series

Date Received: February 3, 1986

Collected/Delivered By: GSX Corporation

Parameter	Results*
Sample I.D.	
Lab No	86019238
Flash Point, ^O F Reactivity	>140
With Air	N
With Water	Ň
With Acid	N
With Base	N
Release of Cyanide Gas	N
Release of Hygrogen Sulfide Gas	N
Oxidizer	N
Reducer	N
Phenols, ug/kg	<20
Solids, Wt%	0.463
Acid Phthalate, mg/kg	3.8
Nitrates, mg/kg	<1.0
*S = Strong	

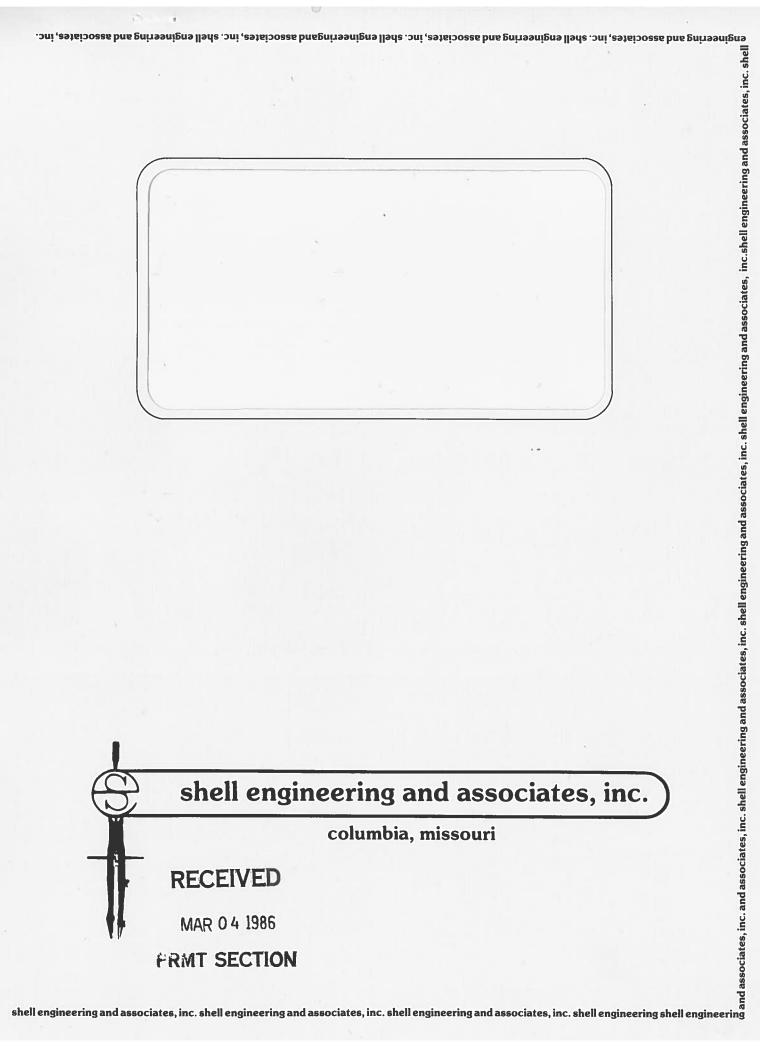
M = Moderate

N = Negligible

Respectfully Submitted By

George C. Greene, P.E., Ph.D

fc: gsxrl.G2





AMBIENT AIR MONITORING DURING THE ORDNANCE DESTRUCTION AT BIG SPRING, MISSOURI February 11, 1986



shell engineering and associates, inc.

staircase offices parkade plaza p.o. box 548 columbia, mo 65205 314-875-2166

February 11, 1986

E-296

Mr. Jackie Smith GSX Services Watlington Industrial Road P.O. Box 210 Reidsville, NC 27320

Dear Mr. Smith:

Shell Engineering & Associates, Inc., respectfully submits this report entitled "Ambient Air Monitoring During the Ordnance Destruction at Big Spring, Missouri." The report discussed the ambient air monitoring program carried out by Shell Engineering on December 30 and 31, 1985. This monitoring was conducted in cooperation with requirements of the Waste Management Program of the Missouri Department of Natural Resources (MDNR).

The monitoring did not reveal significant levels for most of the elements sampled. However, some measurable levels of chlorine, hydrochloric acid and lead were collected. Those levels are discussed in the sampling results section of the report.

Shell Engineering greatly appreciates this opportunity to be of service and would appreciate your consideration in the future.

If you have any questions, please do not hesitate to call.

Very truly yours,

SHELL ENGINEERING & ASSOCIATES, INC.

Billy F. Keeling, P.E.

Senior Engineer

BFK/skk Attachment

cc: George Saunders

TABLE OF CONTENTS

	Page
ransmittal Letter	i
able of Contents	ii
. Introduction	1
I. Sampling Methods and Procedures	1
II. Sampling Results	4
ABLES:	
able I - Sampling Results	2
able II - Hi-Volume Results for Lead, Tin, and Zinc	4
IGURES:	
igure 1 - Sampler Location Run #2	5
igure 2 - Sampler Locations Run #4	6
igure 3 - Sampler Locations Run #5	7
PPENDICES:	
ppendix A - Ctek Laboratory Results	A-1
ppendix B - ETSRC "ICP" Results	B-1

I. INTRODUCTION

GSX Services retained Shell Engineering & Associates, Inc., to conduct ambient air sampling during the planned destruction of surplus ordnance from the McDonnell Douglas Corporation. The sampling was done at the request of the Missouri Department of Natural Resources (MDNR) and was conducted on December 30 and 31, 1985. The location was in an inactive quarry pit at the Big Spring Quarry outside of Big Spring, Missouri. The ambient air was sampled for the presence of 7 different chemicals and 31 different minerals. Shell Engineering collected the samples and the analyses were conducted by Ctek Environmental Health Laboratory, Dallas, Texas, and the University of Missouri Environmental Trace Substance Research Center (ETSRC), Columbia, Missouri.

The sampling procedures were changed slightly from the original proposal in that the detonations were more severe than had been anticipated. Mr. Pauling of the Missouri DNR Waste Management Program approved the changes; namely, locating the samplers at a greater distance from the dumpsters than had been planned.

The leading representatives present during the project are listed below.

Mr. Jackie Smith	GSX Services
Mr. Billy F. Keeling	Shell Engineering & Associates, Inc.
Mr. Harold Rehkop	McDonnell Douglas Corporation
Mr. Thomas Pauling	Missouri DNR Waste Management
Mr. Terry Wehling	McDonnell Douglas Corporation
-	

The weather conditions were clear and cold with gusty winds from the Northwest.

II. SAMPLING METHODS AND PROCEDURES

The sampling was accomplished by collecting samples during the periods for which the ordnance was being destroyed. All the samples were taken by pulling air through collecting mediums at calibrated and specific flow rates. Table I summarizes the pollutants sampled, type of pump used, pump flow rate, and the time sampled.

The phosphorus pentachloride and trichloride, phosgene, and chlorine were collected using midget bubbler impingers and absorbing reagents. The reagents were prepared by Ctek Laboratories. The HCL and Phosphoric Acid were collected in Orbo tubes. The lead, tin oxide,

TABLE I SAMPLING RESULTS

Pollutant Sampled	Run #	Pump Type	Flow Rate (cc/min.)	Sample Time (sec.)	Mass Collected (m ³)	Concentration (ug/m ³)
Phosphorus Pentachloride	2 4	SKC#1	168 168	495 1,200	<5.1 <5.1	<3680 <1518
Pentachloride	5	SKC#1	168	3,600	<5.1	< 506
Phosphorus Trichloride	2	SKC#1 SKC#1	168 168	495 1,200	<6.7 <6.7	<4835 <1994
Trichloride	5	SKC#1	168	3,600	<6.7	< 665
Phosgene	2	RM001	1,000	375	<0.1	< 16
Phosgene Phosgene	4 5	SKC#2 SKC#2	1,000 1,000	1,200 3,600	<0.1 <0.1	< 5 < 2
Chlorine	2	RM001	1,000	375	0.34	< 54.4
Chlorine Chlorine	4 5	SKC#2 SKC#2	1,000 1,000	1,200 3,600	0.23 0.66	< 11.5 < 13.2
Lead	2	AID	1,758	507	<3.1	< 209
Lead Lead	4 5	AID AID	1,758 1,758	1,200 3,600	<3.1 12.0	< 88.2 170.6
Tin Oxide	2	AID	1,758	507	<11.0	< 742
Tin Oxide Tin Oxide	4 5	AID AID	1,758 1,758	1,200 3,600	<11.0 <11.0	< 313.3 < 104.4
Zinc Oxide	2	AID	1,758	507	< 1.2	< 34.2
Zinc Oxide Zinc Oxide	4 5	AID AID	1,758 1,758	1,200 3,600	< 1.2 < 1.2	< 14.5 < 4.8
HCL	2	RM002	500	375	23.0	7,360
HCL HCL	4 dr	SKC#2	1,000 1,000	1,200	30.0 46.0	1,500 2,300
HCL	5	RM002	500	3,600	35.0	1,167
Phosphoric Acid Phosphoric Acid Phosphoric Acid	2 4 4 5	RM002 SKC#2 SKC#2 RM002	500 1,000 1,000 500	375 1,200 1,200 3,600	< 3.0 < 3.0 < 3.0 < 3.0	< 960 < 150 < 150 < 100

TABLE I (Con't)
SAMPLING RESULTS

Pollutant Sampled	Run #	Pump Type	Flow Rate (cc/min.)	Sample Time (sec.)	Mass Collected (m ³)	Concentration (ug/m ³)
Phosphorus	2	SKC#2	221	495	< 0.0015	< 0.82
Phosphorus	4	SKC#1	168	1,200	< 0.0015	< 0.45
Phosphorus	5	SKC#1	168	3,600	< 0.0015	< 0.15

and zinc oxide were collected on low-volume filter cassettes. Hi-volume air samplers were also run to collect larger volumes or particulates for mineral analyses by the ICP method at ETSRC.

The monitoring was done as close as possible to the dumpsters in which the burning was done. Figures 1, 2, and 3 give a sketch of the quarry arrangements for each sampling period during the monitoring program. The chemical samplers and hi-vol placements are indicated on each figure. Figure 1 indicates sampler placement for Run #2. Figures 2 and 3 shows the sampler placement for Runs #4 and 5 respectively. Runs #2, 4, and 5 were used for the sample analyses because they were considered to have the best representative samples. Runs #1 and 3 were not analyzed because of incomplete sampling or changes in wind direction during the sampling period. The laboratory results are included in Appendix A.

III. SAMPLING RESULTS

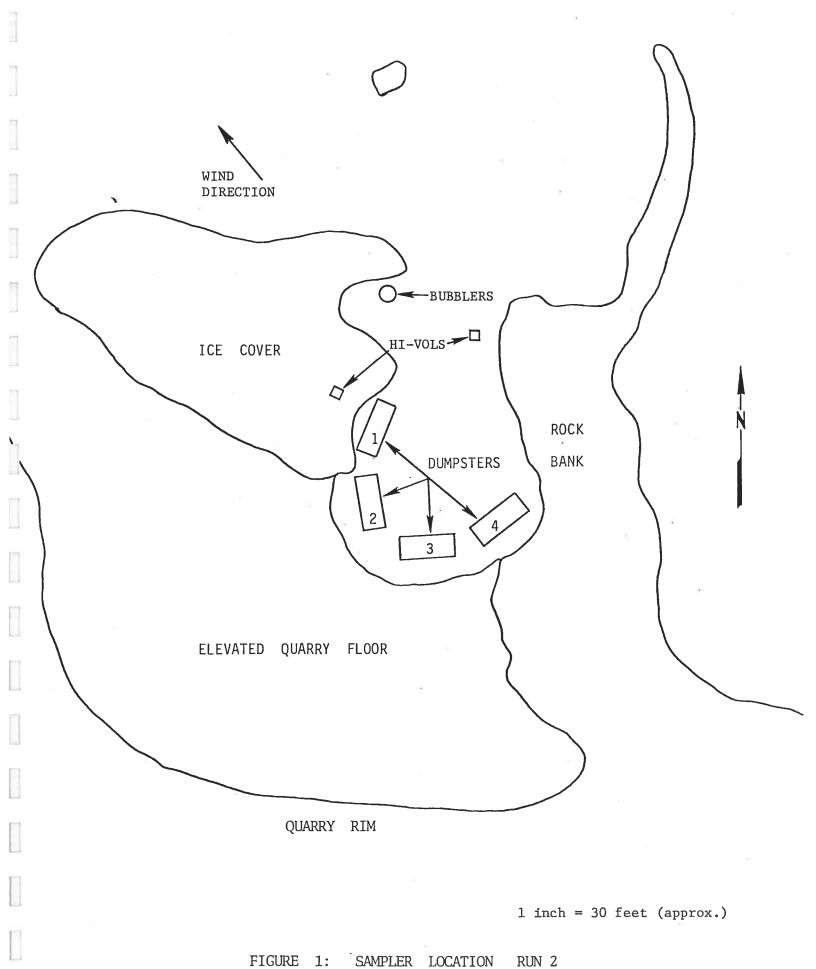
The sampling results for the chemicals and three metals are contained in Table I. The only samples in Table I which were above the detectable levels of the laboratory instruments were Cl, HCl, and low-volume lead.

The hi-volume samples were analyzed for lead, tin and zinc, and 28 other minerals which were not of interest to the MDNR. The levels are reported in Table II, and the complete laboratory results are in Appendix B.

TABLE II
HI-VOLUME RESULTS FOR LEAD, TIN, AND ZINC

		LEAD		TIN		ZINC	
	Flow	Mass	Conc.	Mass	Conc.	Mass	Conc.
Run	(m^3)	_(ug)	(ug/m ³)	_(ug)_	(ug/m ³)	_(ug)_	(ug/m^3)
A-2	41.5	200	4.8	<30	0.7	88	2.1
B-2	34.7	20,700	596.5	<30	0.9	130	3.7
A-4	54.3	39,800	1,146.9	80	2.3	260	7.5
B-4	42.5	9,870	232.2	40	0.9	130	3.1
A-5	88.8	16,800	189.2	100	1.1	655	7.4
B-5	86.4	1,300	15.0	<30	0.3	120	1.4

The maximum pollutant concentration measured was for lead. The level of lead was calculated to be 1150 micrograms per cubic meter. Any emission of an airborne pollutant would be dilluted by natural



Toole II did man hours on hour

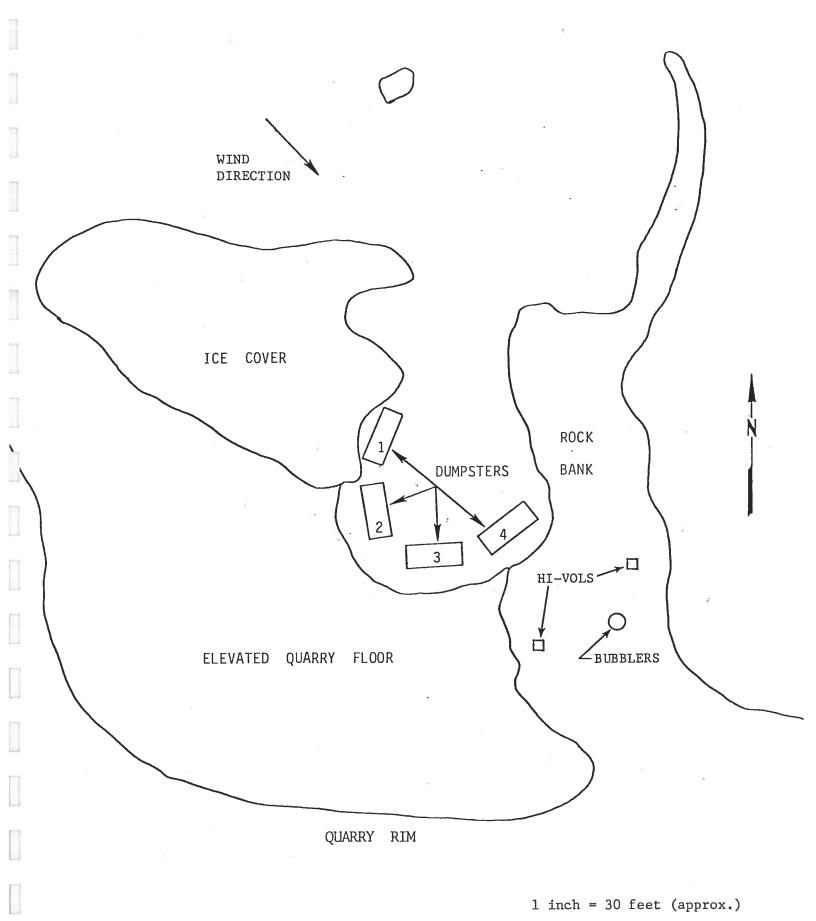


FIGURE 2: SAMPLER LOCATION RUN 4

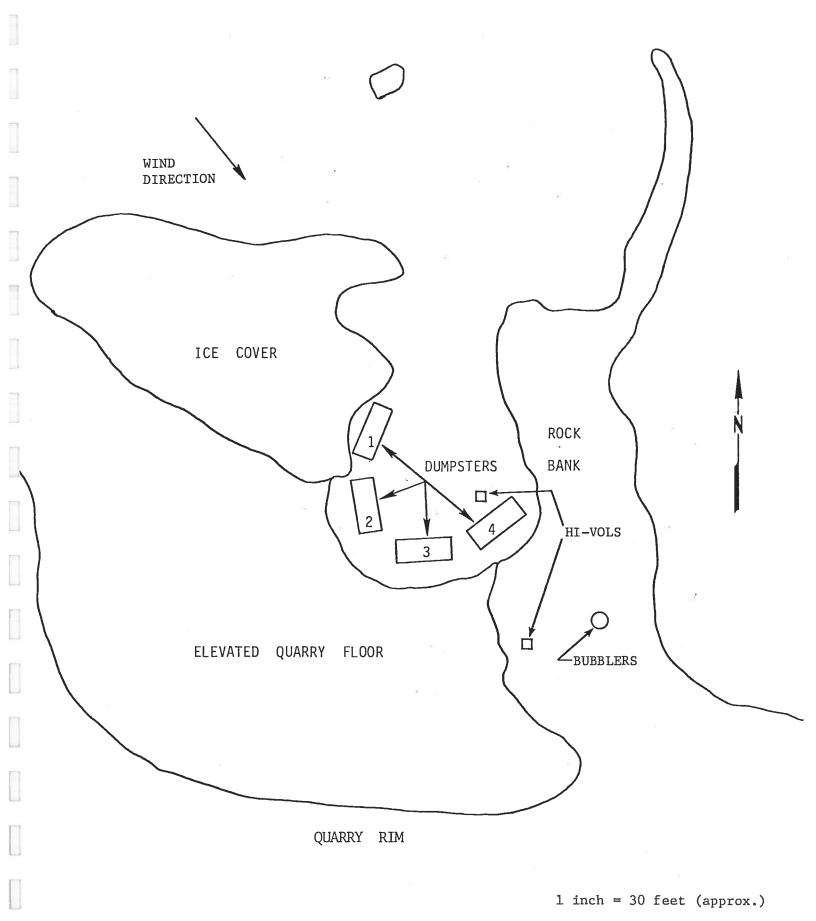


FIGURE 3: SAMPLER LOCATION RUN 5

mixing. A conservative estimate was made to determine the concentration that might be experienced at the quarry rim using the USEPA PUFF model. These PUFF modelling runs were general estimates, but indicated at worse case conditions dillutions should still be around 500 to 1 or a maximum of 2.5 micrograms per cubic meter of lead at 100 meters from the source.

APPENDIX A

Ctek Laboratory Results



THE ENVIRONMENTAL HEALTH LABORATORY

of **Ctek**

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LABORATORY REPORT 86/0005

86/01/31

SHELL ENGINEERING & ASSOC. INC

F.O. BOX 548

COLUMBIA

MO 65205

Attn: CHRIS H. SCHREIBER, PE

EHL NO.	FIELD NO.	SAMPLE MEDIA	SAMPLE VOL.	ANALYSIS	RESULTS
-31362	#1 TRI & PENTA	IMP	1.5 ml	PHOSPHORUS PENTACHLORIDE) (
31362	♣1 TRI & PENTA	IMF	15 ml	PHOSPHORUS TRICHLORIDE	¥
G1363	#2 TRI & PENTA	IMF	15 ml	PHOSPHORUS PENTACHLORIDE	,<5.1 μg
91363	#2 TRI & PENTA	IMF	15 ml	PHOSPHORUS TRICHLORIDE	(6.7 µg
G1364	#3 TRI & PENTA	IMF'	15 ml	PHOSPHORUS PENTACHLORIDE	₩
31364	#3 TRI & PENTA	IMP	15 ml	PHOSPHORUS TRICHLORIDE	· W
91365	44 TRI & PENTA	IMP	15 ml	PHOSPHORUS PENTACHLORIDE	⟨5:1 µg
G1365	#4 TRI & PENTA	IMF	15 ml	PHOSPHORUS TRICHLORIDE	<6.7 μg
91366	#5 TRI & PENTA	IMP	15 ml	PHOSPHORUS PENTACHLORIDE	<5.1 µg
G1366	#5 TRI & PENTA	IMF	15 ml	PHOSPHORUS TRICHLORIDE	<6.7 µg
31367	#1 PHOSGENE	IMF	15 ml	-PHOSGENE	h;
91.368	#2 PHOSGENE	IMF	15 ml	PHOSGENE	(O.1 µg
G1369	#3 PHOSGENE	IMP	15 ml	PHOSGENE	并
31370	#4 PHOSGENE	IMP	15 ml	PHOSGENE	(Ο.1 μg
G1371	#5 PHOSGENE	IMF	15 ml	PHOSGENE	<0.1 μg
01372	#1 CHLORINE	IMP	15 ml	CHLORINE	96
91373	#2 CHLORINE	IMP	15 ml	CHLORINE	0.34 μg



THE ENVIRONMENTAL HEALTH LABORATORY

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LABORATORY REPORT 86/0005

86/01/31

SHELL ENGINEERING & ASSOC. INC

P.O. BOX 548

COLUMBIA

MO 65205

Attn: CHRIS H. SCHREIBER, PE

EHL NO.		SAMPLE MEDIA		ANALYSIS	RESULTS
-31374	#3 CHLORINE	IMF	15 ml	CHLORINE	¥·
31375	#4 CL2	IMF	15 ml	CHLORINE	0.23 µg
G1376	#5 CL2	IMP	15 ml	CHLORINE	0.66 µg
91377	#2 SAMPLE SET	CEF	2010 0000 AAAA 0100	LEAD	<3.1 µg
G1377	#2 SAMPLE SET	CEF	7000 0000 0AM1 00AA	TIN OXIDE	<11. µg
31377	#2 SAMPLE SET	CEF		ZINC OXIDE	~<1.2 µg
31378	#3 SAMPLE	CEF	>>>	LEAD	10
G1378	#3 SAMPLE	CEF	**** **** **** ****	TIN OXIDE	¥ /
31378	#3 SAMPLE	CEF	**** **** ****	ZINC OXIDE	W
G1379	#4 TEST	CEF	5000 NEGO 5000 5000	LEAD	<3.1 μg
)1379	#4 TEST	CEF	0100 0010 0001 00M	TIN OXIDE	<11. µg
31379	#4 TEST	CEF		ZINC OXIDE	< 1.2 µg
G1380	#5 LONG BURN	CEF	**** **** ****	LEAD	12.0 µg
31380	#5 LONG BURN	CEF	\$500 ddds 4444 \$144	TIN OXIDE	<11. µg
G1380	⊕ 5 LONG BURN	CEF	***************************************	ZINC OXIDE	< 1.2 µg
)1381	. r. 1.	OR22	attr over vega Adda	HCL	¥
91381	#1	OR22		PHOSPHORIC ACID	₩



THE ENVIRONMENTAL HEALTH LABORATORY

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A.I.H.A. ACCREDITATION No.57

LABORATORY REPORT 86/0005

86/01/31

SHELL ENGINEERING & ASSOC. INC

P.O. BOX 548

COLUMBIA MO 65205

ttn: CHRIS H. SCHREIBER, PE

EHL No.	FIELD NO.	SAMPLE MEDIA	SAMPLE VOL.	ANALYSIS	RESULT	S
G1382	#2	OR22	0000 0000 back cood	HCL	23.	μg
G1382	#2	0R22	5000 400m 5000 Avas	PHOSPHORIC ACID	< 3.	μg
31383	. n. 3	OR22	**** **** ****	HCL	\mathcal{H}	
G1383	. п . З	OR22	ADDA 0-70 03m4 0-00	PHOSPHORIC ACID	*	
31384	# 4 UPSTREAM	OR22	0000 0000 0000 0000	HCL	° 30.	μg
31384	#4 UPSTREAM	OR22	***** **** ****	PHOSPHORIC ACID	< 3.	μg
G1385	#4 DOWNSTREAM	OR22	**** **** ****	HCL.	46.	ħà
31385	#4 DOWNSTREAM	OR22	2100 2000 2144 5244	PHOSPHORIC ACID	< 3.	ħđ
G1386	v. C	OR22	**** **** ****	HCL.	35.	ħđ
31386	# 5	OR22	**** **** ****	PHOSPHORIC ACID	< 3.	ħд
91387	[™] 1.	TGC	**** **** **** ****	PHOSPHOROUS	96	
G1388	я. <u>С</u> т. 2.	TGC	***** **** **** ****	PHOSPHOROUS	<0.001	5 µg
31389	#3	TGC		PHOSPHOROUS	Ж	
G1390	:#: 4 }	TGC	**** **** ****	PHOSPHOROUS	(0.001	5 49
31391	л. ш. ч. С.)	TGC	2777 **** 0277 0241	PHOSPHOROUS	<0.001	5 µg

COMMENTS: * Not analyzed per your instructions.

ROGER HALLSTEIN, Ph.D. LATORATORY MANAGER APPENDIX B

ETSRC "ICP" Results

Project: SHELL ENGINEERING

Units: MCG/FILTER

Batch #: B-86010220

Customer ID: A-2

ETSRC ID: 6010220

Elm: Result

AG : <6.

AL: 2300.

AS : <60.

B : 1100.

BA : 58.

BE : <0.4

BI : <70.

CA: 5960.

CD: 19.

CD : <7.

CR : <20.

CU: 79.

FE: 130.

K : <1000.

LI : <5. MG : 2010.

MN : 6.

MO : <8.

NA: 28800.

NI : <20.

P : <200.

PB: 200.

SB : <100.

SE : <70.

SI: 1540.

SN : <30.

SR : 38.

TI: 4.

TL: <200.

V : <5.

ZN: 88.

Project: SHELL ENGINEERING

Units: MCG/FILTER

Batch #: B-86010220

Customer ID: B-2

ETSRC ID: 6010221

Elm: Result

AG : <6.

AL: 3920.

AS : <60.

B : 1100.

BA: 55.8

BE : <0.4

BI : <70.

CA: 6120.

CD : 300.

CD : <7.

CR : <20.

CU: 190.

FE: 562.

K : 4200.

LI : <5. MG : 1870.

MN: 7.9

MD : <8.

NA: 29500.

NI : <20.

P : <200.

PB: 20700.

SB : <100. SE : <70.

SI: 1310.

SN : <30. SR : 35.

TI: 5.

TL : <200. V : <5. ZN : 130.

Project: SHELL ENGINEERING

Units: MCG/FILTER

Batch #: B-86010220

Customer ID: A-4

ETSRC ID: 6010223

Elm : Result

AG : <6.

AL: 3940.

AS : <60.

B : 1200.

BA: 75.6

BE : 0.8

BI : <70.

CA: 16500.

CD : 200.

CO : <7. CR : <20.

CU: 380.

FE: 1640.

K : 1000.

LI : <5.

MG: 3480.

MN : 32.

MO : <8.

NA: 27100.

NI : <20.

P : 300.

PB: 39800.

SB: 2400.

SE : <70.

SI : 5210.

SN : 80.

SR : 48.

TI: 40.

TL: <200.

V : 6.

ZN: 260.

Environmental Trace Substances Research Center

ICP Scan - Sample Analysis Report
Project: SHELL ENGINEERING Units: MCG/FILTER

Batch #: B-86010220

Customer ID: B-4

ETSRC ID: 6010224

Elm : Result

AG : <6.

AL: 3120.

AS : <60.

B: 1400.

BA: 73.6

BE : <0.4

BI : <70.

CA: 13100.

CD: 44.

CD : <7.

CR : <20.

CU: 140.

FE: 549.

K : 1000.

LI: <5.

MG: 2790.

MN : 13.

MO : <8.

NA: 31800.

NI : <20.

P : <200.

PB: 9870.

SB : 660.

SE : <70.

SI: 2620.

SN : 40.

SR : 47.

TI: 15.

TL: <200.

V : <5.

ZN: 130.

Project: SHELL ENGINEERING

Units: MCG/FILTER

Batch #: B-86010220

Customer ID: A-5

ETSRC ID: 6010225

Elm : Result

AG : 10.

AL: 13600.

AS : <60.

B : 4200.

BA : 300.

BE : <0.4

BI : <70. CA : 22300.

CD: 2140.

CD : <7. CR : <20.

CU: 61.

FE : 589. K : 7300.

LI : <5.

MG: 7850.

MN : 100. MD : 25.

NA: 49700.

NI : <20. P : <200.

PB: 16800.

SB : 530.

SE : <70. SI : 5920.

SN : 100.

SR : 179.

TI : 52. TL : <200.

V : <5.

ZN: 655.

Project: SHELL ENGINEERING

Units: MCG/FILTER

Batch #: B-86010220

Customer ID: B-5

ETSRC ID: 6010226

Elm : Result

AG : <6. AL : 4280.

AS : <60.

B : 1600.

BA : 91.1

BE : <0.4

BI : <70.

CA: 8520.

CD : 230. CD : <7.

CR : <20. CU : 17.

FE: 170.

K : 2000.

LI : <5.

MG: 3100.

MN : 17.

MD : <8. NA : 30200.

NI : <20.

P : <200.

PB : 1300.

SB : <100.

SE : <70.

SI : 1580. SN : <30.

SR : 58.2

TI: 8.3

TL : <200. V : <5.

ZN: 120.

GASES PRODUCED AS A RESULT OF REACTIVE WASTE (EXPLOSIVE) THERMAL TREATMENT

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste Actuating Cartridge, Explosive, Fire Extinguisher	Class C Explosive	0.0132	Polyvinyl Lead Azide Zirconium Potassium Perchlorate	K ₂ O - Potassium Oxide NO _X - Nitric Oxides ZrCl ₄ - Zirconium Chloride
Waste Actuating Cartridge, Explosive Valve	Class C Explosive	0.0483	BKNO3 - Boron Potassium Nitrate Smokeless Powder (Nitrocellulose)	B ₂ O ₃ - Boric Anhydride CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water K ₂ O - Potassium Oxide N ₂ - Nitrogen NO _X - Nitric Oxides
Waste Ammunition For Cannon With Empty Projectile	Class B Explosive	17.1200	Lead Azide Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides
Waste Ammunition For Cannon Without Projectile	Class B Explosive	1.6023	Ammonium Nitrate Black Powder RDX (cyclonite, hexo- gen, T4, cyclo-1,3,5,- trimethylene-2,4,6,- trinitramine; hexahy- dro-1,3,5,-trinitro- S-triazine). Smokeless Powder (Nitrocellulose) Zirconium Nickel Perchlorate	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ - Hydrogen H ₂ O - Water H ₂ S - Hydrogen Sulfide N ₂ - Nitrogen NiCl ₂ - Nickel Chloride NO _X - Nitric Oxides ZrCl ₄ - Zirconium Chloride

Encl (3) to R.H. Kaatman 1tr dtd 28 Feb 86

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste Ammunition For Cannon with Solid Projectile	Class B Explosive	.4169	Lead Azide Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides
Waste Cartridge Cases, Empty, Primed	Class C Explosive	.0039	Lead Azide Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides
Waste Detonating Fuze, Class C Explosive	Class C Explosive	3.1560	DIPAM,- Dipicramide HNS, Type I & II - Hexanitrostilbene Lead Azide	CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water N ₂ - Nitrogen NO _X - Nitric Oxides O ₂ - Nitrogen
Waste Detonator, Class A Explosive	Class A Explosive	0.2309	Lead Azide HNS - Hexanitrostil- bene	CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water N ₂ - Nitrogen NO _X - Nitric Oxides O ₂ - Oxygen
Waste Detonator, Class C Explosive	Class C Explosive	0.0041	HNS, Type I - Hex- anitrostilbene Lead Azide Lead Styphnate (Lead Trinitro- resorcinate)	CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water N ₂ - Nitrogen NO _X - Nitric Oxides O ₂ - Oxygen

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste Drugs, NOS (Hexanitrostilbene)	Flammable Solid	0.2265	HNS - Hexanitrostilbene	CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water N ₂ - Nitrogen O ₂ - Oxygen
Waste Electric Squib	Class C Explosive	0.0229	Titanium Hydride Viton B (fluoroel- astomers any elasto- meric high polymer containing fluorine) Zirconium Potassium Perchlorate	KCl - Potassium Chloride K ₂ 0 - Potassium Oxide TiCl ₄ - Titanium Te- trachloride TiF ₄ - Titanium Te- trafluoride Ti0 ₂ - Titanium Dioxide ZrCl ₄ - Zirconium Chloride
Waste Explosive Cable Cutter	Class C Explosive	.0494	Barium Nitrate/Lead Styphnate Lead Azide Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides
Waste Explosive Power Device, Class B	Class B Explosive	75.3700	Ammonium Perchlorate, BKNO3 - Boron Potas- sium Nitrate Carboxy - Terminated Polybutadiene Glycerol Triacetate Lead Nitrate 2-Nitro Diphenylamine Nitroglycerine Potassium Nitrate Potassium Perchlorate Smokeless Powder (Nitrocellulose)	B ₂ O ₃ - Boric Anhydride CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ - Hydrogen H ₂ O - Water HCl - Hydrogen Chloride K ₂ O - Potassium Oxide KCl - Potassium Chloride N ₂ - Nitrogen NO _X - Nitric Oxides

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste Explosive Power Device, Class C	Class C Explosive	3.0870	Ammonium Perchlorate, Ammonium Nitrate (Amoco Lft - 6) BKN03 - Boron Potassium Nitrate RDX (cyclonite, hexogen, T4, cyclo-1,3,5, -trimethylene-2,4,6, -trinitramine; hexahydro-1,3,5,-trinitro-S-triazine). Smokeless Powder (Nitrocellulose) Zirconium Nickel Perchlorate	B ₂ O ₃ - Boric Anhydride CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ - Hydrogen H ₂ O - Water K ₂ O - Potassium Oxide N ₂ - Nitrogen NH ₄ Cl - Ammonium Chloride NiCl ₂ - Nickel Chloride NO _X - Nitric Oxides ZrCl ₄ - Zirconium Tetrachloride
Waste Explosive Release Device	Class C Explosive	0.5628	HNS II A - Hexanitro- stilbene Lead Azide Lead Styphnate (Lead Trinitroresorcinate) Molybdenum	CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water MoO ₂ - Molybdenum Oxide N ₂ - Nitrogen NO _X - Nitric Oxides O ₂ - Oxygen
Waste Explosive Rivets	Class C Explosive	0.0008	Lead Azide Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste Fuse, Mild, Detonating, Metal Clad	Class C Explosive	1.3069	DIPAM - Dipicramide HNS , Type I - Hex- anitrostilbene	CO - Carbon Monoxide CO ₂ - Carbon Dixoide H ₂ O - Water N ₂ - Nitrogen O ₂ - Oxygen
Waste Fuze, Tracer	Class C Explosive	.0043	Magnesium Barium Peroxide	MgO - Magnesium Oxide BaO - Barium Oxide
Waste Hand Signal Device	Class C Explosive	3.4137	Dye Hexachlorobenzene Magnesium Powder Potassium Bicarbonate Potassium Perchlorate Strontium Nitrate Sugar	CO ₂ - Carbon Dioxide Dye HC1 - Hydrogen Chloride H ₂ O - Water KC1 - Potassium Chloride MgO - Magnesium Oxide NO _X - Nitric Oxides SrO - Strontium Oxide
Hazardous Waste, Solid, NOS	ORM-E	.0082	DIPAM - Dipicramide HNS - Hexanitrostilbene Zinconium Potassium Perchlorate Viton B (fluoroelastomer any elastomeric high polymer containing fluorine)	CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water K ₂ O - Potassium Oxide N ₂ - Nitrogen O ₂ - Oxygen ZrCl ₄ - Zirconium Chloride ZrF ₄ - Zirconium Tetrafluoride

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste High Explosive	Class A Explosive	11.9800	HNS - Hexanitrostilbene PETN (nitropentaery-thrite, pentaerythrite tetranitrate, pentaery-thritol tetranitrate). RDX (cyclonite, hexogen, T4, cyclo-1,3,5,-trime-thylene-2,4,6,-trinitramine; hexahydro-1,3,5,-trinitro-S-triazine). Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ - Hydrogen H ₂ O - Water N ₂ - Nitrogen NO _X - Nitric Oxides O ₂ - Oxygen
Waste Igniter	Class C Explosive	0.0059	BKNO ₃ - Boron Potas- sium Nitrate RDX (Cyclonite, hexogen, T4, cyclo-1,3,5,-trime- thylene-2,4,6,-trinitra- mine; hexahydro-1,3,5, -trinitro-S-triazine)	B203 - Boric Anhy- dride CO - Carbon Monoxide CO2 - Carbon Dioxide H2 - Hydrogen H20 - Water K20 - Potassium Oxide N2 - Nitrogen N0 _X - Nitric Oxides
Waste Jet Thrust Unit	Class B Explosive	1.0700	Ammonium Perchlorate BKNO3 (Boron Potas- sium Nitrate) Carboxy - Terminated Polybutadiene Glycerol Triacetate Lead Nitrate 2-Nitro Diphenylamine Nitroglycerine Potassium Nitrate Potassium Perchlorate Smokeless Powder (Nitrocellulose)	B203 - Boric Anhy- dride CH30H - Methyl Alcohol CO - Carbon Monoxide CO2 - Carbon Dioxide H2 - Hydrogen H20 - Water HC1 - Hydrogen Chloride K20 - Potassium Oxide KC1 - Potassium Chloride N2 - Nitrogen N0x - Nitric Oxides

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste Propellant Explosive (Solid), Class B	Class B Explosive	0.3259	BKNO3-Boron Potas- sium Nitrate	B ₂ O ₃ - Boric Anhydride K ₂ O - Potassium Oxide N ₂ - Nitrogen NO _X - Nitric Oxides
Waste Propellant Explosive, In Water	Class B Explosive	9.1050	Black Powder (Blast- ing Powder - Composing of Potassium Nitrate, Charcoal and Sulfur) Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides SO _X - Sulfur Oxides
Waste Pyroforic Liquid, NOS	Flammable Liquid	0.2200 (Not NEW)	Trimethyl Aluminum	Al ₂ O ₃ - Aluminum Oxide - very small amount in smoke as powder CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water
Waste Rocket Motor	Class B Explosive	82.6400	Ammonium Perchlorate, BKN03-Boron Potas- sium Nitrate Carboxy - Terminated Polybutadiene Glycerol Triacetate Lead Nitrate 2-Nitro Diphenylamine Nitroglycerine Potassium Nitrate Potassium Perchlorate Smokeless Powder (Nitrocellulose)	B ₂ O ₃ - Boric Anhy- dride CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ - Hydrogen H ₂ O - Water HCl - Hydrogen Chloride K ₂ O - Potassium Oxide KCl - Potassium Chloride N ₂ - Nitrogen NO _X - Nitric Oxides

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste Small Arms Ammunition	Class C Explosive	734.9150	Lead Azide Smokelsss Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides
Waste Small Arms Primer	Class C Explosive	0.1007	Lead Azide Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides
Waste Torpedo, Railway	Class B Explosive	0.0531	Black Powder Potassium Chlorate Potassium Perchlorate Sulfur	C10 _X - Chlorine Oxides KC1 - Potassium Chloride K ₂ 0 - Potassium Oxide NO _X - Nitric Oxides SO _X - Sulfur Oxides
	Total NEW Total Weight Pyroforic Liquid,	946.8437		
	NOS	.2200		
	Grand Total	947.0637		

Saint Louis, Missouri 63166

28 February 1986

Mr. Tom Pauling, Environmental Engineer Missouri Department of Natural Resources Waste Management Section 117 E. Dunklin Jefferson City, MO 65102

Subject:

Submittal of Reactive Waste (Explosive) Thermal Treatment Report

References:

- (a) Missouri Department of Natural Resources Emergency Directive for Reactive Waste, dtd 19 December 1985
- (b) Teleconference dtd 20 December 1985 Representatives: Missouri Department of Natural Resources J.D. Doyle; MCAIR H.D. Rehkop, G.B. Saunders

Enclosures:

- (1) McDonnell Aircraft Company Summary of Reactive Waste (Explosive)
 Thermal Treatment
- (2) GSX Services, Inc's Soil and Air Sample Report
- (3) McDonnell Aircraft Company Gases Produced as a Result of Reactive Waste (Explosive) Thermal Treatment

Dear Mr. Pauling:

In compliance with References (a) and (b), Enclosures (1), (2), and (3) are respectively submitted.

If after your review should additional data be required, please advise.

R.H. Kaatman, Supervisor

Environmental Compliance

Sta (314) 232-3319

Concur:

H.D. Rehkop, Branch Manager Hazardous Materials Control

Sta (314) 234-7716

RHK:tb

EC: Joe Galbraith, Federal EPA Region VII

Glen Estes, NAVPRO - STL

J.G. Smith, GSX Services, Inc.

MCDONNELL DOUGLAS

SUMMARY OF REACTIVE WASTE (EXPLOSIVES) THERMAL TREATMENT ACTIVITIES

Jul 80 - 13 Dec 85 McDonnell Aircraft Company (MCAIR) accumulates GFAE and CFE
Reactive Waste (Explosive) due to the fact that no legal OF
SITE Disposal Facility can be located for the disposal of

Reactive Waste (Explosive) due to the fact that no legal OFF-SITE Disposal Facility can be located for the disposal of material. The explosive waste as it accumulated was packaged in accordance with Department of Transportation Regulations - Code of Federal Regulations (CFR) Titles 40 and 49. These packages were then placed in MCAIR's state permitted Reactive Waste Storage Facility, Building 10.

Dec 83 - 02 Jan 86

GSX Services, Inc., (GSX) Reidsville, NC a disposal contractor of Reactive Waste was issued a Purchase Order by MCAIR for the thermal treatment of Reactive Waste.

Apr 85 - 09 Jan 86

MCAIR pursued and obtained the appropriate emergency directive permits for thermal treatment of the waste from the United States Environmental Protection Agency Region VII Kansas City, KS and the Missouri Department of Natural Resources (Mo DNR). Two (2) permits were required from the Mo DNR, a Burn and a Transportation/Temporary Storage/Treatment Permit.

16-17 Dec 85

In accordance with the federal and state emergency directive permits the following activities were performed prior to movement of materials to the treatment site - Bigspring Quarry in Bigspring, Mo.

- o 16 Dec 85 GSX personnel with disposal equipment arrived at treatment site and prepared the quarry for the thermal treatment effort.
- o 16 Dec 85 MCAIR notified Mo DNR St. Louis Office that movement of Reactive Waste would commence on 18 Dec 85.
- o 17 Dec 85 MCAIR provided notification of Reactive Waste movement from MCAIR Bldg 10 commencing on 18 Dec 85 to the following authorities:
 - o Mo Highway Department Troop C (Mo Highway Department Troop C provided notification to local police departments along the route, for the movement on 18 Dec 85).
 - o St. Louis County Police.
 - o Montgomery County Sheriff's Department.
 - o Hermann, Mo Fire Department.
 - o Bigspring Volunteer Fire Department.

SUMMARY OF REACTIVE WASTE (EXPLOSIVES) THERMAL TREATMENT ACTIVITIES

18 Dec 85

GSX's transportation vehicles arrived at MCAIR Bldg 10 for pick-up of Reactive Waste. Materials were loaded and ready for transportation when MCAIR received telecon from Mo DNR putting a hold order on the movement. In order to resolve the hold order of the Reactive Waste; representatives from Mo DNR, GSX and MCAIR convened at Bigspring Quarry to discuss the disposal activities with two (2) local residents. MCAIR and GSX representatives provided a briefing to the local residents about the thermal treatment project. The local residents were satisfied with the response they received and shortly after the briefing left the treatment site. The hold order, however, was still in effect because only the Director of Mo DNR could remove the hold order. The earliest the hold order could be lifted would be on the morning of 19 Dec when the Director and his staff would hold their special staff meeting.

Note: Notification was provided to the appropriate authorities that the transport of explosives was on hold with pending transport on 19 Dec 85.

19 Dec 85

MCAIR, via telecon, received verbal approval from Mo DNR to transport the Reactive Waste. Notification was provided to appropriate authorities that MCAIR had Mo DNR approval to transport the Reactive Waste. GSX's trucks were inspected, Waste Manifest signed, and vehicles were released for transport. In the afternoon of the 19th, GSX's vehicles arrived at treatment site and all of the Class A Explosives were detonated. Mo DNR notified GSX personnel that all disposal operations were on hold until additional air monitoring equipment could be implemented at the treatment site.

20 Dec 85

Mo DNR, GSX and MCAIR representatives resolved the additional air monitoring equipment problem via telecon. Shell Engineering and Associates, Inc. of Columbia, Mo were subcontracted by GSX to provide the reagents and testing equipment in order to satisfy the air monitoring requirements. Problems arose as to availability of the reagents, the earliest that Shell Engineering could possibly be at the treatment site was the 23rd or 24th of December. Due to the delay in the thermal treatment process, GSX made the decision that all thermal treatment operations be suspended for the Christmas Holidays until 30 Dec 85. GSX via agreement with MCAIR hired bonded guards to protect the explosives over the holidays. Local fire departments were notified that the thermal treatment of explosives had been suspended until 30 Dec 85.

SUMMARY OF REACTIVE WASTE (EXPLOSIVES) THERMAL TREATMENT ACTIVITIES

30 Dec 85

Hermann and Bigspring Fire Department were notified that with Mo DNR's approval the thermal treatment of Reactive Waste would commence again at 8:00a.m. At 8:30a.m. Mo DNR, GSX, Shell Engineering and MCAIR representative(s) convened at the Bigspring Quarry Treatment Site. Mo DNR representative concurred with the course of action/position of testing equipment for air monitoring samples and gave approval for the resumption of the thermal treatment of the Reactive Waste. GSX personnel resumed thermal treatment operations. Waste explosives treated on Monday included 25mm Ammunition, 20mm Ammunition, and Rocket Motors. Shell Engineering performed air monitoring sampling as required.

31 Dec 85

Treatment of Explosive Waste continued. Treated explosives included 20mm Ammunition other Class C Explosive items, and Rocket Motors. Throughout the day Shell Engineering continued to perform air monitoring sampling as required. Late in the afternoon Shell Engineering representative conferred with Mo DNR and a concensus was reached that enough air monitoring samples had been conducted and no further air samples would be required.

01 Jan 86

Thermal Treatment operations of Reactive Waste continued with the burning of 20mm Ammunition and other Class C Explosives.

02 Jan 86

The final day of treatment commenced with the disposal of Rocket Motors, 20mm Ammunition, other Class C Explosives and the Trimethylaluminum Cylinder. After thermal treatment was completed by GSX personnel, the area was policed picking up all residue materials as a result of treatment operations. Hermann/Bigspring Fire Departments and Mo DNR were notified that all thermal treatment of Reactive Waste was completed with no incidences to report. MCAIR was unsuccessful in notification to federal authorities on completion of thermal treatment as project personnel were out of the office till 06 Jan. GSX loaded up their equipment and departed for Reidsville, NC.

06 Jan 86

Notified United States Environmental Protection Agency Region VII Kansas City, KS that all thermal treatment of Reactive Waste had been completed with no incidences to report.



GSX Services, Inc. Emergency, Remedial & Technical Projects Group P.O. Box 210 Reidsville, North Carolina 27320 (919) 342-6106 (919) 272-2222 (Emergency Response)

February 21, 1986

Mr. George Saunders McDonnell Aircraft Company P.O. Box 516 Saint Louis, Missouri 63166

Dear Mr. Saunders:

Enclosed please find analysis for air and soil samples collected during GSX Services, Inc's. (GSX) treatment of McDonnell Aircraft Company munitions during December 1985 and January 1986. Air samples were analyzed by Shell Engineering and soil samples by General Engineering Laboratories. The soil sample was a composite of soil from the site and the burn boxes after treatment.

If you have any questions, or if there is additional information that you require, please contact me at 919-342-6106.

Sincerely,

Jackie G. Smith

Senior Project Manager

ERT Projects Group

cc: Mark Johnson

Danny Stubbs

Encl (2) to R.H. Kaatman ltr dtd 28 Feb 86





GENERAL ENGINEERING LABORATORIES

1313 Ashley River Road Charleston, S.C. 29407

P.O. Box 30712 Charleston, S.C. 29417 Phone (803) 556-8171

Client

GSX Corporation

PO Box 210

Watlington Industrial Park Reidsville, N.C. 27320

Date

February 13, 1986

P.O. No.

Requested by

Mr. Mike Edwards

CERTIFICATE OF ANALYSIS

Laboratory Certification Number 10120

Lamolition Box

Sample Type: Solid - Level III Analysis - Demolition Series

Date Received: February 3, 1986

Collected/Delivered By: GSX Corporation

Parameter	Results*
Sample I.D.	
Lab No	86019238
Flash Point, ^O F Reactivity	>140
With Air	- N
With Water	N
With Acid	N
With Base	N
Release of Cyanide Gas	N
Release of Hygrogen Sulfide Gas	N
Oxidizer	N
Reducer	N
Phenols, ug/kg	<20
Solids, Wt%	ø.463
Acid Phthalate, mg/kg	3.8
Nitrates, mg/kg	<1.0
*S = Strong	

M = Moderate

N = Negligible

Respectfully Submitted By

fc: qsxrl.G2

AMBIENT AIR MONITORING DURING THE ORINANCE DESTRUCTION AT BIG SPRING, MISSOURI February 11, 1986 Shell engineering and associates, inc. columbia, missouri



shell engineering and associates, inc.

staircase offices parkade plaza p.o. box 548 columbia, mo 65205 314-875-2166

E-296

February 11, 1986

Mr. Jackie Smith GSX Services Watlington Industrial Road P.O. Box 210 Reidsville, NC 27320

Dear Mr. Smith:

Shell Engineering & Associates, Inc., respectfully submits this report entitled "Ambient Air Monitoring During the Ordnance Destruction at Big Spring, Missouri." The report discussed the ambient air monitoring program carried out by Shell Engineering on December 30 and 31, 1985. This monitoring was conducted in cooperation with requirements of the Waste Management Program of the Missouri Department of Natural Resources (MDNR).

The monitoring did not reveal significant levels for most of the elements sampled. However, some measurable levels of chlorine, hydrochloric acid and lead were collected. Those levels are discussed in the sampling results section of the report.

Shell Engineering greatly appreciates this opportunity to be of service and would appreciate your consideration in the future.

If you have any questions, please do not hesitate to call.

Very truly yours,

SHELL ENGINEERING & ASSOCIATES, INC.

Billy F. Keeling, P.E.

Senior Engineer

BFK/skk Attachment

cc: George Saunders

TABLE OF CONTENTS

	Page
Transmittal Letter	i
Table of Contents	ii
I. Introduction	1
II. Sampling Methods and Procedures	1
III. Sampling Results	4
TABLES:	
Table I - Sampling Results	2
Table II - Hi-Volume Results for Lead, Tin, and Zinc	4
FIGURES:	
Figure 1 - Sampler Location Run #2	5
Figure 2 - Sampler Locations Run #4	6
Figure 3 - Sampler Locations Run #5	7
APPENDICES:	
Appendix A - Ctek Laboratory Results	A-1
Appendix R - FTCDC "ICD" Docults	3-1

I. INTRODUCTION

GSX Services retained Shell Engineering & Associates, Inc., to conduct ambient air sampling during the planned destruction of surplus ordnance from the McDonnell Douglas Corporation. The sampling was done at the request of the Missouri Department of Natural Resources (MDNR) and was conducted on December 30 and 31, 1985. The location was in an inactive quarry pit at the Big Spring Quarry outside of Big Spring, Missouri. The ambient air was sampled for the presence of 7 different chemicals and 31 different minerals. Shell Engineering collected the samples and the analyses were conducted by Ctek Environmental Health Laboratory, Dallas, Texas, and the University of Missouri Environmental Trace Substance Research Center (ETSRC), Columbia, Missouri.

The sampling procedures were changed slightly from the original proposal in that the detonations were more severe than had been anticipated. Mr. Pauling of the Missouri DNR Waste Management Program approved the changes; namely, locating the samplers at a greater distance from the dumpsters than had been planned.

The leading representatives present during the project are listed below.

Mr. Jackie Smith	GSX Services
Mr. Billy F. Keeling	Shell Engineering & Associates, Inc.
Mr. Harold Rehkop	McDonnell Douglas Corporation
Mr. Thomas Pauling	Missouri DNR Waste Management
Mr. Terry Wehling	McDonnell Douglas Corporation

The weather conditions were clear and cold with gusty winds from the Northwest.

II. SAMPLING METHODS AND PROCEDURES

The sampling was accomplished by collecting samples during the periods for which the ordnance was being destroyed. All the samples were taken by pulling air through collecting mediums at calibrated and specific flow rates. Table I summarizes the pollutants sampled, type of pump used, pump flow rate, and the time sampled.

The phosphorus pentachloride and trichloride, phosgene, and chlorine were collected using midget bubbler impingers and absorbing reagents. The reagents were prepared by Ctek Laboratories. The HCL and Phosphoric Acid were collected in Orbo tubes. The lead, tin oxide,

TABLE I SAMPLING RESULTS

Phosphorus 2 SKC#1 168 495 <5.1 <3680 Pentachloride 4 SKC#1 168 1,200 <5.1 <1518 Pentachloride 5 SKC#1 168 3,600 <5.1 <506 Phosphorus 2 SKC#1 168 495 <6.7 <4835 Trichloride 4 SKC#1 168 1,200 <6.7 <1994 Trichloride 5 SKC#1 168 3,600 <6.7 <1994 Trichloride 4 SKC#1 168 3,600 <6.7 <1994 Trichloride 5 SKC#2 1,000 3,75 <0.1 <16 Phosgene 4 SKC#2 1,000 3,600 <0.1 <2 Phosgene 5 SKC#2 1,000 3,600 <0.1 <2 Chlorine 2 RM001 1,000 375 <0.34 <54.4 Chlorine 4 SKC#2	Pollutant Sampled	Run #	Pump Type	Flow Rate (cc/min.)	Sample Time (sec.)	Mass Collected (m ³)	Concentration (ug/m ³)
Pentachloride 4 SKC#1 168 1,200	Phosphorus	2	SKC#1	168	405	45. 1	
Pentachloride 5 SKC#1 168 3,600 <5.1 <506 Phosphorus 2 SKC#1 168 3,600 <5.1 <506 Phosphorus 2 SKC#1 168 1,200 <6.7 <1994 Trichloride 4 SKC#1 168 1,200 <6.7 <1994 Trichloride 5 SKC#1 168 3,600 <6.7 <665 Phosgene 2 RM001 1,000 375 <0.1 <16 Phosgene 4 SKC#2 1,000 1,200 <0.1 <5 Phosgene 5 SKC#2 1,000 3,600 <0.1 <2 Chlorine 2 RM001 1,000 375 0.34 <54.4 Chlorine 4 SKC#2 1,000 1,200 0.23 <11.5 Chlorine 5 SKC#2 1,000 3,600 0.66 <13.2 Lead 2 AID 1,758 507 <3.1 <209 Lead 4 AID 1,758 1,200 <3.1 <88.2 Lead 5 AID 1,758 3,600 12.0 170.6 Tin Oxide 2 AID 1,758 507 <11.0 <742 Tin Oxide 4 AID 1,758 1,200 <11.0 <313.3 Tin Oxide 5 AID 1,758 3,600 <11.0 <104.4 Exinc Oxide 2 AID 1,758 1,200 <1.2 <4.8 HCL 2 RM002 500 375 23.0 7,360 HCL 4 dn SKC#2 1,000 1,200 30.0 1,500 HCL 4 dn SKC#2 1,000 1,200 46.0 2,300 HCL 5 RM002 500 375 <3.0 <960 Phosphoric Acid 4 SKC#2 1,000 1,200 <3.0 <1.0 Phosphoric Acid 5 RM002 500 375 <3.0 <960 Phosphoric Acid 4 SKC#2 1,000 1,200 <3.0 <150 Phosphoric Acid 5 RM002 500 375 <3.0 <960 Phosphoric Acid 5 SRM002 500 375 <3.0 <960	Pentachloride						
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Phosgene	Phosgene	2	RM001	1,000	375	<0 1	. 16
Phosgene 5 SKC#2 1,000 3,600 <0.1 < 2 Chlorine 2 RM001 1,000 375 0.34 < 54.4	Phosgene	4	SKC#2				
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HCL 2 RM002 500 375 23.0 7,360 HCL 4 up SKC#2 1,000 1,200 30.0 1,500 HCL 4 dn SKC#2 1,000 1,200 46.0 2,300 HCL 5 RM002 500 3,600 35.0 1,167 Phosphoric Acid 2 RM002 500 375 < 3.0 < 960 Phosphoric Acid 4 SKC#2 1,000 1,200 < 3.0 < 150 Phosphoric Acid 4 SKC#2 1,000 1,200 < 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 < 3.0 < 150 Phosphoric Acid 5 RM002 500 1,200 < 3.0 < 150	Zinc Oxide	5	AID	1,758	3,600	< 1.2	
HCL 4 up SKC#2 1,000 1,200 30.0 1,500 HCL 4 dn SKC#2 1,000 1,200 46.0 2,300 HCL 5 RM002 500 3,600 35.0 1,167 Phosphoric Acid 2 RM002 500 375 < 3.0 < 960 Phosphoric Acid 4 SKC#2 1,000 1,200 < 3.0 < 150 Phosphoric Acid 4 SKC#2 1,000 1,200 < 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 < 3.0 < 150 Phosphoric Acid 5 RM002 500 1,200 < 3.0 < 150	TIOT.						
HCL 4 up SKC#2 1,000 1,200 30.0 1,500 HCL 4 dn SKC#2 1,000 1,200 46.0 2,300 HCL 5 RM002 500 3,600 35.0 1,167 Phosphoric Acid 2 RM002 500 375 < 3.0 < 960 Phosphoric Acid 4 SKC#2 1,000 1,200 < 3.0 < 150 Phosphoric Acid 4 SKC#2 1,000 1,200 < 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3 < 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 < 3.0 < 150				500	375	23.0	7,360
HCL 4 dn SKC#2 1,000 1,200 46.0 2,300 HCL 5 RM002 500 3,600 35.0 1,167 Phosphoric Acid 2 RM002 500 375 < 3.0 < 960 Phosphoric Acid 4 SKC#2 1,000 1,200 < 3.0 < 150 Phosphoric Acid 4 SKC#2 1,000 1,200 < 3.0 < 150 Phosphoric Acid 5 RM002 500 2,600 < 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 1,200 < 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 1,200 < 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 1,200 < 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid 5 RM002 500 3,600 3.0 < 150 Phosphoric Acid		_		1,000	1,200	30.0	
Phosphoric Acid 2 RM002 500 3,600 35.0 1,167 Phosphoric Acid 4 SKC#2 1,000 1,200 < 3.0 < 960 Phosphoric Acid 4 SKC#2 1,000 1,200 < 3.0 < 150 Phosphoric Acid 5 RM002 500 2,600 < 3.0 < 150				1,000	1,200	46.0	
Phosphoric Acid 2 RM002 500 375 < 3.0	HCL	5	RM002	500	3,600	35.0	
Phosphoric Acid 4 SKC#2 1,000 1,200 < 3.0 < 150 Phosphoric Acid 4 SKC#2 1,000 1,200 < 3.0 < 150 Phosphoric Acid 5 RM002 500 3.00 < 150	Phosphoria 3-13	2	D14005				
Phosphoric Acid 4 SKC#2 1,000 1,200 < 3.0 < 150 Phosphoric Acid 5 RM002 500 3.600 < 150					375	< 3.0	< 960
Phosphoric Acid 5 RMOO2 500 3.00 (150		_			1,200	< 3.0	< 150
71105PHOLIC ACID 5 RM002 500 3,600 < 3.0 < 100						< 3.0	< 150
	FUOSPHOTIC WOIG	5	RM002	500	3,600	< 3.0	< 100

TABLE I (Con't)
SAMPLING RESULTS

Pollutant Sampled	Run #	Pump Type	Flow Rate (cc/min.)	Sample Time (sec.)	Mass Collected (m ³)	Concentration (ug/m ³)
Phosphorus Phosphorus Phosphorus	2	SKC#2	221	495	< 0.0015	< 0.82
	4	SKC#1	168	1,200	< 0.0015	< 0.45
	5	SKC#1	168	3,600	< 0.0015	< 0.15

and zinc oxide were collected on low-volume filter cassettes. Hi-volume air samplers were also run to collect larger volumes or particulates for mineral analyses by the ICP method at ETSRC.

The monitoring was done as close as possible to the dumpsters in which the burning was done. Figures 1, 2, and 3 give a sketch of the quarry arrangements for each sampling period during the monitoring program. The chemical samplers and hi-vol placements are indicated on each figure. Figure 1 indicates sampler placement for Run #2. Figures 2 and 3 shows the sampler placement for Runs #4 and 5 respectively. Runs #2, 4, and 5 were used for the sample analyses because they were considered to have the best representative samples. Runs #1 and 3 were not analyzed because of incomplete sampling or changes in wind direction during the sampling period. The laboratory results are included in Appendix A.

III. SAMPLING RESULTS

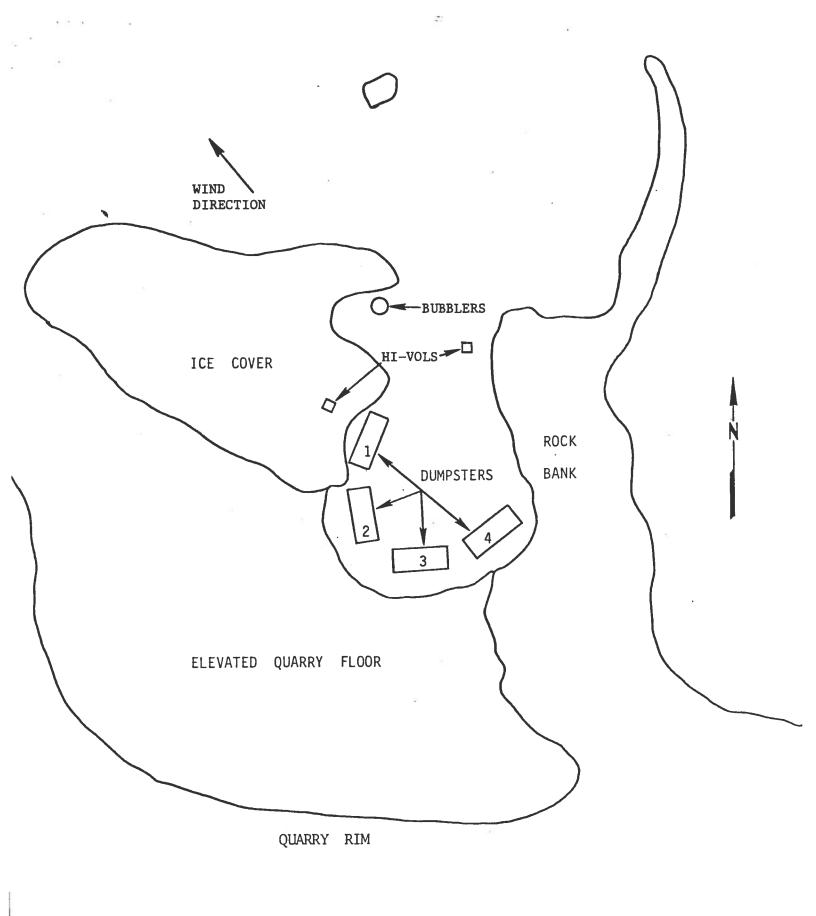
The sampling results for the chemicals and three metals are contained in Table I. The only samples in Table I which were above the detectable levels of the laboratory instruments were Cl, HCl, and low-volume lead.

The hi-volume samples were analyzed for lead, tin and zinc, and 28 other minerals which were not of interest to the MDNR. The levels are reported in Table II, and the complete laboratory results are in Appendix B.

TABLE II
HI-VOLUME RESULTS FOR LEAD, TIN, AND ZINC

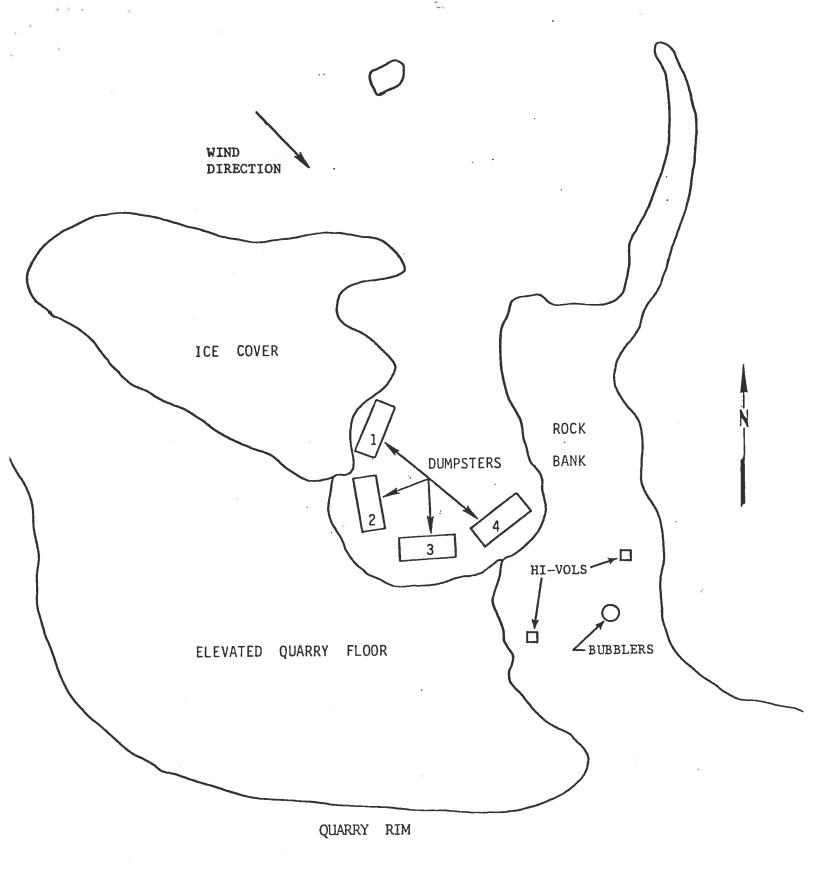
		TEN	VD.	TI	N	ZI	NC
Run A-2	Flow (m ³) 41.5	200	Conc. (ug/m ³) 4.8 596.5	Mass (ug) <30 <30	Conc. (ug/m ³) 0.7 0.9	Mass (ug) 88 130	Conc. (ug/m ³) 2.1 3.7
B-2 A-4	34.7 54.3	20,700 39,800	1,146.9	80	2.3	260	7.5
B-4	42.5	9,870	232.2 189.2	40 100	0.9	130 655	3.1 7.4
A-5 B-5	88.8 86.4	16,800 1,300	15.0	<30	0.3	120	1.4

The maximum pollutant concentration measured was for lead. The level of lead was calculated to be 1150 micrograms per cubic meter. Any emission of an airborne pollutant would be dilluted by natural



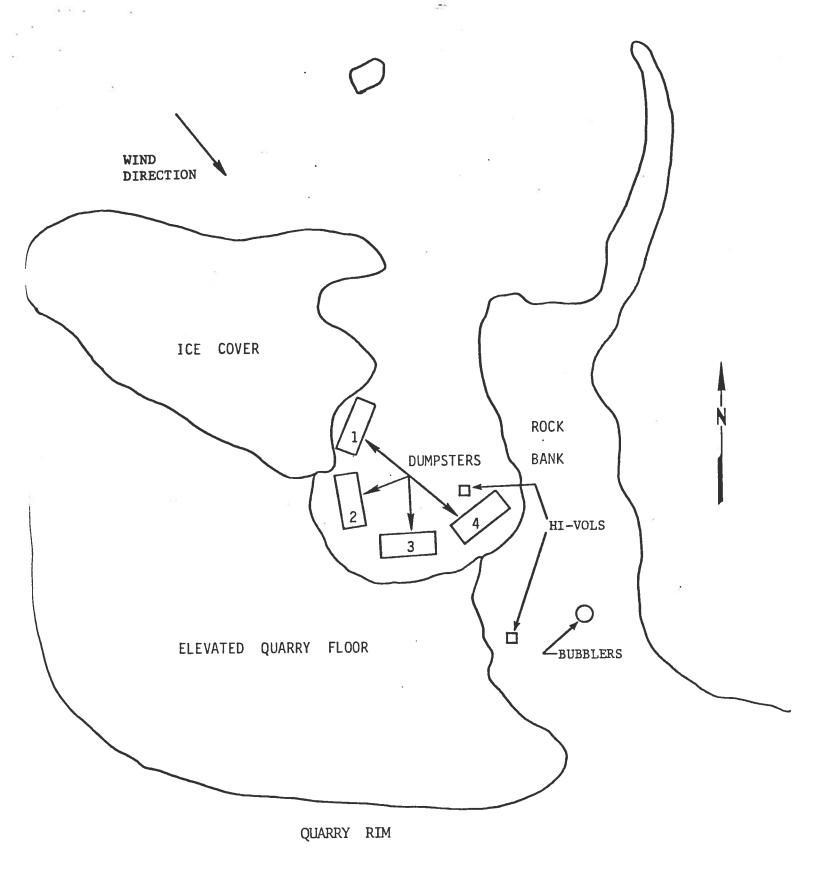
1 inch = 30 feet (approx.)

FIGURE 1: SAMPLER LOCATION RUN 2



1 inch = 30 feet (approx.)

FIGURE 2: SAMPLER LOCATION RUN 4



1 inch = 30 feet (approx.)

FIGURE 3: SAMPLER LOCATION RUN 5

mixing. A conservative estimate was made to determine the concentration that might be experienced at the quarry rim using the USEPA PUFF model. These PUFF modelling runs were general estimates, but indicated at worse case conditions dillutions should still be around 500 to 1 or a maximum of 2.5 micrograms per cubic meter of lead at 100 meters from the source.

APPENDIX A

Ctek Laboratory Results



THE ENVIRONMENTAL HEALTH LABORATORY

of **Ctek**

9742 SKILLMAN . DALLAS, TEXAS 75243 . 214/343-2025

LABORATORY REPORT 86/0005

86/01/31

SHELL ENGINEERING & ASSOC. INC

F.O. BOX 548

COLUMBIA

MO 65205

ttm: CHRIS H. SCHREIBER, PE

EHL NO.	FIELD NO.	SAMPLE MEDIA	SAMPLE VOL.	ANALYSIS	RESULTS
91362		IMF	15 ml	PHOSPHORUS PENTACHLORIDE	Ħ.
G1362				PHOSPHORUS TRICHLORIDE	¥
61363	#2 TRI & PENTA	IMF	15 ml	PHOSPHORUS PENTACHLORIDE	⟨5.1 µg
61363	#2 TRI & PENTA	IMP	15 ml	PHOSPHORUS TRICHLORIDE	(6.7 µg
61364	#3 TRI & PENTA	IMP	15 ml	PHOSPHORUS PENTACHLORIDE	¥÷
51364	#3 TRI & PENTA	IMF	15 ml	PHOSPHORUS TRICHLORIDE	*
61365	44 TRI & PENTA	IMF	15 ml	PHOSPHORUS PENTACHLORIDE	<5.1 µg
61365	#4 TRI & PENTA	IMP	15 ml	PHOSPHORUS TRICHLORIDE	<6.7 μg
1366	#5 TRI & PENTA	IMP	15 ml	PHOSPHORUS PENTACHLORIDE	(5.1 µg
₹ 91366	#5 TRI & PENTA	IMF	15 ml	PHOSPHORUS TRICHLORIDE	(6.7 µg
61367	#1 PHOSGENE	IMP	15 ml	PHOSGENE	X :
6 1368	♣2 PHOSGENE	IMF	15 ml	PHOSGENE	<0.1 µg
31369	#3 PHOSGENE	IMF	15 ml	PHOSGENE	¥ :
1370	‡4 PHOSGENE	IMP	15 ml	PHOSGENE	(0.1 ₀ µ9
61371	+5 PHOSGENE	IMF	15 ml	PHOSGENE	<0.1 μg
1372	‡1 CHLORINE	IMP	15 ml	CHLORINE	H
£1373	#2 CHLORINE	IMF	15 ml	CHLORINE	0.34 µ9



THE ENVIRONMENTAL HEALTH LABORATORY

of Ctek

9742 SKILLMAN • DALLAS, TEXAS 75243 • 214/343-2025

LABORATORY REPORT 86/0005

86/01/31

SHELL ENGINEERING & ASSOC. INC P.O. BOX 548 COLUMBIA MO 65205 (th: CHRIS H. SCHREIBER, PE

EHL NO.		SAMFLE MEDIA		ANALYSIS	RESULTS
31374	#3 CHLORINE	IMF	15 ml	CHLORINE	*
61375	₽4 CL2	IMP	15 ml	CHLORINE	0.23 µg
01376	45 CL2	IMP	15 ml	CHLORINE	0.66 µg
31377	#2 SAMPLE SET	CEF	6000 0000 0000 abrn	LEAD	(3.1 µg
61377	#2 SAMPLE SET	CEF		TIN OXIDE	<11. μg
91377	#2 SAMPLE SET	CEF	4000 0000 0000 0000	ZINC OXIDE	<1.2 μg
71378	#3 SAMPLE	CEF	400m 001+ +qur 400m	LEAD	36
61378	#3 SAMPLE	CEF	**** **** ****	TIN OXIDE	* ,
1378	#3 SAMPLE	CEF	4000 5000 0000 5001	ZINC OXIDE	¥ :
G1379	♣4 TEST	CEF	appa 0000 gapa dalah	LEAD	<3.1 µg
1379	44 TEST	CEF		TIN OXIDE	(11. μg
91379	#4 TEST	CEF		ZINC OXIDE	< 1.2 µg
61380	#5 LONG BURN	CEF	***************************************	LEAD	12.0 µg
1380	#5 LONG BURN	CEF	400m 400m 400m 400m	TIN OXIDE	<11. μġ
61380	#5 LONG BURN	CEF	**** *** ***	ZINC OXIDE	< 1.2 µg
1381	#1	OR22	one and some agen	HCL	*
61381	#: 1.	OR22		PHOSPHORIC ACID	*



THE ENVIRONMENTAL HEALTH LABORATORY of

Ctek 9742 SKILLMAN • DALLAS, TEXAS 75243 • 214/343-2025

A.I.H.A. ACCREDITATION No.57 LABORATORY REPORT 86/0005

86/01/31

SHELL ENGINEERING & ASSOC. INC

P.O. BOX 548

MD 65205 COLUMBIA

ttm: CHRIS H. SCHREIBER, PE

EHL NO.	FIELD NO.	SAMPLE MEDIA	SAMPLE VOL.	ANALYSIS	RESULTS
0.1700	‡ 2	OR22		HCL	23. P9
61382	# 2	0R22	nego propo della lano	PHOSPHORIC ACID	< 3. ¥9
G1382 G1383	#3 #3	DR22	appn days dept mints	HCL	¥
61383	#3	oR22		PHOSPHORIC ACID	*
61384	#4 UPSTREAM	OR22	quada debita debita mada t	HCL	30 " ha
31	#4 UPSTREAM	DR22	4590 6000 60°* 6000	PHOSPHORIC ACID	< 3. P9
G1384 G1385	#4 DOWNSTREAM	OR22	4000 6017 5000 5507	HCL	46. ¥9
01303	#4 DOWNSTREAM	OR22	gapa daga dasa 600°	PHOSPHORIC ACID	< 3. ⊭9
G1386	45	OR22		HCL	35. µ9
91386	‡ 5	OR22		PHOSPHORIC ACID	(3 ₁ 49
_61387	\$1.	TGC		PHOSPHOROUS)i·
	÷2	TGC		PHOSPHOROUS	(0. 0015 #9
G1338	#3	TGC	esem döden ovön findr	PHOSPHOROUS	*
	#4	TGC	Mark 600% 0100 5000	PHOSPHOROUS	(0.0015 H9
G1390	#5	TGC	Appro Advoc semino dell'i	PHOSPHOROUS	<0.0015 ⊬9

COMMENTS: * Not analyzed per your instructions.

APPENDIX B

ETSRC "ICP" Results

Project: SHELL ENGINEERING Units: MCG/FILTER

Batch #: B-86010220

Customer ID: A-2

ETSRC ID: 6010220

Elm : Result

AG : <6.

AL: 2300.

AS : <60. B : 1100.

BA : 58.

BE : <0.4 BI : <70.

CA: 5960.

CD : 19. CO : <7.

CR : <20.

CU : 79.

FE : 130. K : <1000.

LI : <5. MG : 2010. MN : 6.

MO : <B.

NA : 28800.

NI : <20. P : <200.

PB : 200.

SB : <100. SE : <70.

SI: 1540.

SN : <30. SR : 38. TI : 4.

TL: <200.

V : <5. ZN : 88.

Project: SHELL ENGINEERING

Units: MCG/FILTER

Batch #: B-86010220

Customer ID: B-2

ETSRC ID: 6010221

Elm : Result

AG : <6.

AL: 3920.

AS : <60. B : 1100.

BA : 55.8

BE : <0.4

BI : <70. CA : 6120.

CD : 300.

CD : <7. CR : <20.

CU: 190.

FE: 562.

K : 4200.

LI : <5.

MG: 1870.

MN : 7.9 MD : <8.

NA : 29500.

NI : <20.

P : <200.

PB : 20700.

SB : <100.

SE : <70. SI : 1310.

SN : <30.

SR : 35.

TI : 5. TL : <200.

V : <5.

ZN: 130.

Project: SHELL ENGINEERING

Units: MCG/FILTER

Batch #: B-86010220

Customer ID: A-4

ETSRC ID: 6010223

Elm: Result

AG : <6.

AL: 3940.

AS : <60.

B : 1200. BA : 75.6

BE : 0.8

BI : <70.

CA: 16500.

CD : 200.

CD : <7. CR : <20. CU : 380.

FE: 1640.

K : 1000.

LI : <5. MG : 3480.

MN : 32.

MO : <8. NA : 27100.

NI : <20.

P : 300.

PB : 39800.

SB : 2400.

SE : <70. SI : 5210. SN : 80.

SR : 48.

TI : 40. TL : <200.

V : 6.

ZN: 260.

Project: SHELL ENGINEERING Units: MCG/FILTER

Batch #: B-86010220

Customer ID: B-4

ETSRC ID: 6010224

Elm : Result

AG : <6. AL : 3120.

AS : C60.

B : 1400. BA : 73.6

BE : CO. 4

BI : <70. CA : 13100. CD : 44.

CD : <7.

CR : <20. CU : 140.

FE: 549.

K : 1000. LI : <5. MG : 2790.

MN : 13.

MD : <8. NA : 31800.

NI : <20.

P : <200. PB : 9870.

SB : 660.

SE : <70. SI : 2620. SN : 40.

SR : 47.

TI : 15. TL : <200.

V : <5.

ZN: 130.

Project: SHELL ENGINEERING

Units: MCG/FILTER

Batch #: B-86010220

Customer ID: A-5

ETSRC ID: 6010225

Elm : Result

AG : 10.

AL: 13600.

AS : <60.

B : 4200.

BA : 300.

BE : <0.4

BI : <70.

CA: 22300. CD: 2140.

CD : <7.

CR : <20. CU : 61.

FE: 589.

K : 7300.

LI : <5. MG : 7850.

MN: 100.

MO : 25.

NA: 49700.

NI : <20.

P : <200.

PB : 16800.

SB : 530.

SE : <70.

SI: 5920.

SN : 100.

SR : 179.

TI : 52.

TL : <200. V : <5.

ZN: 655.

Project: SHELL ENGINEERING

Units: MCG/FILTER

Batch #: B-86010220

Customer ID: B-5

ETSRC ID: 6010226

Elm : Result

AG : <6. AL : 4280. AS : <60.

B : 1600.

BA: 91.1 BE: CO.4

BI : <70.

CA: 8520.

CD : 230.

CD : <7.

CR : <20.

CU : 17. FE : 170.

K : 2000.

LI : <5. MG : 3100.

MN: 17.

MO : <B.

NA : 30200.

NI : <20.

P : <200.

PB: 1300.

SB : <100.

SE : <70.

SI: 1580.

SN : <30.

SR : 58.2

TI : 8.3

TL : <200. V : <5.

ZN : 120.

GASES PRODUCED AS A RESULT OF REACTIVE WASTE (EXPLOSIVE) THERMAL TREATMENT

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste Actuating Cartridge, Explosive, Fire Extinguisher	Class C Explosive	0.0132	Polyvinyl Lead Azide Zirconium Potassium Perchlorate	K ₂ O – Potassium Oxide NO _X – Nitric Oxides ZrCl ₄ – Zirconium Chloric
Waste Actuating Cartridge, Explosive Valve	Class C Explosive	0.0483	BKNO3 - Boron Potassium Nitrate Smokeless Powder (Nitrocellulose)	B ₂ O ₃ - Boric Anhydride CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water K ₂ O - Potassium Oxide N ₂ - Nitrogen NO _X - Nitric Oxides
Waste Ammunition For Cannon With Empty Projectile	Class B Explosive	17.1200	Lead Azide Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides
Waste Ammunition For Cannon Without Projectile	Class B Explosive	1.6023	Ammonium Nitrate Black Powder RDX (cyclonite, hexo- gen, T4, cyclo-1,3,5,- trimethylene-2,4,6,- trinitramine; hexahy- dro-1,3,5,-trinitro- S-triazine). Smokeless Powder (Nitrocellulose) Zirconium Nickel Perchlorate	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ - Hydrogen H ₂ O - Water H ₂ S - Hydrogen Sulfide N ₂ - Nitrogen NiCl ₂ - Nickel Chloride NO _X - Nitric Oxides ZrCl ₄ - Zirconium Chlorid

Encl (3) to R.H. Kaatman ltr dtd 28 Feb 86

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste Ammunition For Cannon with Solid Projectile	Class B Explosive	.4169	Lead Azide Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides
Waste Cartridge Cases, Empty, Primed	Class C Explosive	.0039	Lead Azide Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides
Waste Detonating Fuze, Class C Explosive	Class C Explosive	3.1560	DIPAM,- Dipicramide HNS, Type I & II - Hexanitrostilbene Lead Azide	CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water N ₂ - Nitrogen NO _X - Nitric Oxides O ₂ - Nitrogen
Waste Detonator, Class A Explosive	Class A Explosive	0.2309	Lead Azide HNS - Hexanitrostil- bene	CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water N ₂ - Nitrogen NO _X - Nitric Oxides O ₂ - Oxygen
Waste Detonator, Class C Explosive	Class C Explosive	0.0041	HNS, Type I - Hex- anitrostilbene Lead Azide Lead Styphnate (Lead Trinitro- resorcinate)	CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water N ₂ - Nitrogen NO _x - Nitric Oxides O ₂ - Oxygen

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste Drugs, NOS (Hexanitrostilbene)	Flammable Solid	0.2265	HNS - Hexanitrostilbene	CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water N ₂ - Nitrogen O ₂ - Oxygen
Waste Electric Squib	Class C Explosive	0.0229	Titanium Hydride Viton B (fluoroel- astomers any elasto- meric high polymer containing fluorine) Zirconium Potassium Perchlorate	KC1 - Potassium Chlorido K ₂ O - Potassium Oxide TiCl ₄ - Titanium Te- trachloride TiF ₄ - Titanium Te- trafluoride TiO ₂ - Titanium Dioxide ZrCl ₄ - Zirconium Chloride
Waste Explosive Cable Cutter	Class C Explosive	.0494	Barium Nitrate/Lead Styphnate Lead Azide Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol ^a CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides
Waste Explosive Power Device, Class B	Class B Explosive	75.3700	Ammonium Perchlorate, BKNO3 - Boron Potas- sium Nitrate, Carboxy - Terminated Polybutadiene Glycerol Triacetate Lead Nitrate 2-Nitro Diphenylamine Nitroglycerine Potassium Nitrate Potassium Perchlorate Smokeless Powder (Nitrocellulose)	B ₂ O ₃ - Boric Anhydride CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ - Hydrogen H ₂ O - Water HCl - Hydrogen Chloride K ₂ O - Potassium Oxide KCl - Potassium Chlorid N ₂ - Nitrogen NO _X - Nitric Oxides

Proper Shipping Name	Hazard Class_	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste Explosive Power Device, Class C	Class C Explosive	3.0870	Ammonium Perchlorate, Ammonium Nitrate (Amoco Lft - 6) BKN03 - Boron Potassium Nitrate RDX (cyclonite, hexo- gen, T4, cyclo-1,3,5, -trimethylene-2,4,6, -trinitramine; hexahy- dro-1,3,5,-trinitro-S- triazine). Smokeless Powder (Nitrocellulose) Zirconium Nickel Perchlorate	B ₂ O ₃ - Boric Anhydride CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ - Hydrogen H ₂ O - Water K ₂ O - Potassium Oxide N ₂ - Nitrogen NH ₄ Cl - Ammonium Chloride NiCl ₂ - Nickel Chloride NO _X - Nitric Oxides ZrCl ₄ - Zirconium Tetra- chloride
Waste Explosive Release Device	Class C Explosive	0.5628	HNS II A - Hexanitro- stilbene Lead Azide Lead Styphnate (Lead Trinitroresorcinate) Molybdenum	CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water MoO ₂ - Molybdenum Oxide N ₂ - Nitrogen NO _X - Nitric Oxides O ₂ - Oxygen
Waste Explosive Rivets	Class C Explosive	0.0008	Lead Azide Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste Fuse, Mild, Detonating, Metal Clad	Class C Explosive	1.3069	DIPAM - Dipicramide HNS , Type I - Hex- anitrostilbene	CO - Carbon Monoxide CO ₂ - Carbon Dixoide H ₂ O - Water N ₂ - Nitrogen O ₂ - Oxygen
Waste Fuze, Tracer	Class C Explosive	.0043	Magnesium Barium Peroxide	MgO - Magnesium Oxide BaO - Barium Oxide
Waste Hand Signal Device	Class C Explosive	3.4137	Dye Hexachlorobenzene Magnesium Powder Potassium Bicarbonate Potassium Perchlorate Strontium Nitrate Sugar	CO ₂ - Carbon Dioxide Dye HC1 - Hydrogen Chloride H ₂ O - Water KC1 - Potassium Chloride Mg0 - Magnesium Oxide NO _X - Nitric Oxides SrO - Strontium Oxide
Hazardous Waste, Solid, NOS	ORM-E	.0082	DIPAM - Dipicramide HNS - Hexanitrostilbene Zinconium Potassium Perchlorate Viton B (fluoroelastomer any elastomeric high polymer containing fluorine)	CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water K ₂ O - Potassium Oxide N ₂ - Nitrogen O ₂ - Oxygen ZrCl ₄ - Zirconium Chloride ZrF ₄ - Zirconium Tetrafluoride

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste High Explosive	Class A Explosive	11.9800	HNS - Hexanitrostilbene PETN (nitropentaery-thrite, pentaerythrite tetranitrate, pentaery-thritol tetranitrate). RDX (cyclonite, hexogen, T4, cyclo-1,3,5,-trime-thylene-2,4,6,-trinitramine; hexahydro-1,3,5,-trinitro-S-triazine). Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ - Hydrogen H ₂ O - Water N ₂ - Nitrogen NO _X - Nitric Oxides O ₂ - Oxygen
Waste Igniter	Class C Explosive	0.0059	BKNO ₃ - Boron Potas- sium Nitrate RDX (Cyclonite, hexogen, T4, cyclo-1,3,5,-trime- thylene-2,4,6,-trinitra- mine; hexahydro-1,3,5, -trinitro-S-triazine)	B ₂ O ₃ - Boric Anhy- dride CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ - Hydrogen H ₂ O - Water K ₂ O - Potassium Oxide N ₂ - Nitrogen NO _X - Nitric Oxides
Waste Jet Thrust Unit	Class B Explosive	1.0700	Ammonium Perchlorate BKNO3 (Boron Potas- sium Nitrate) Carboxy - Terminated Polybutadiene Glycerol Triacetate Lead Nitrate 2-Nitro Diphenylamine Nitroglycerine Potassium Nitrate Potassium Perchlorate Smokeless Powder (Nitrocellulose)	B ₂ O ₃ - Boric Anhy- dride CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ - Hydrogen H ₂ O - Water HCl - Hydrogen Chloride K ₂ O - Potassium Oxide KCl - Potassium Chloride N ₂ - Nitrogen NO _X - Nitric Oxides

Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Waste Propellant Explosive (Solid), Class B	Class B Explosive	0.3259	BKN03-Boron Potas- sium Nitrate	B ₂ O ₃ - Boric Anhydride K ₂ O - Potassium Oxide N ₂ - Nitrogen NO _x - Nitric Oxides
Waste Propellant Explosive, In Water	Class B Explosive	9.1050	Black Powder (Blast- ing Powder - Composing of Potassium Nitrate, Charcoal and Sulfur) Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _x - Nitric Oxides SO _x - Sulfur Oxides
Waste Pyroforic Liquid, NOS	Flammable Liquid	0.2200 (Not NEW)	Trimethyl Aluminum	Al ₂ O ₃ - Aluminum Oxide - very small amount in smoke as powder CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water
Waste Rocket Motor	Class B Explosive	82.6400	Ammonium Perchlorate, BKN03-Boron Potas- sium Nitrate Carboxy - Terminated Polybutadiene Glycerol Triacetate Lead Nitrate 2-Nitro Diphenylamine Nitroglycerine Potassium Nitrate Potassium Perchlorate Smokeless Powder (Nitrocellulose)	B ₂ O ₃ - Boric Anhy- dride CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ - Hydrogen H ₂ O - Water HCl - Hydrogen Chloride K ₂ O - Potassium Oxide KCl - Potassium Chloride N ₂ - Nitrogen NO _x - Nitric Oxides

GASES PRODUCED AS A RESULT OF REACTIVE WASTE (EXPLOSIVE) THERMAL TREATMENT

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Proper Shipping Name	Hazard Class	New Explosive Weight (NEW) lbs	Explosive Compositions	Gases
Strppring name	01033	HETGITE (NEW) 103	Compositions	uases .
Waste Small Arms Ammunition	Class C Explosive	734.9150	Lead Azide Smokelsss Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides
Waste Small Arms Primer	Class C Explosive	0.1007	Lead Azide Smokeless Powder (Nitrocellulose)	CH ₃ OH - Methyl Alcohol CO - Carbon Monoxide CO ₂ - Carbon Dioxide H ₂ O - Water NO _X - Nitric Oxides
Waste Torpedo, Railway	Class B Explosive	0.0531	Black Powder Potassium Chlorate Potassium Perchlorate Sulfur	ClO _X - Chlorine Oxides KCl - Potassium Chloride K ₂ O - Potassium Oxide NO _X - Nitric Oxides SO _X - Sulfur Oxides
	Total NEW Total Weight	946.8437		
	Pyroforic Liquid, NOS	.2200		

947.0637

Grand Total